

Welded Steel Pipe

Class	Nominal Size		Outside Diameter		Wall Thickness	Unit Weight
			Maximum	Minimum		Plain End
	mm	Inch	mm	mm	mm	Kg/m
Class A	15	1/2	21.4	21.0	2.0	0.947
	20	3/4	26.9	26.4	2.3	1.38
	25	1	33.8	33.2	2.6	1.98
	32	1 1/4	42.5	41.9	2.6	2.54
	40	1 1/2	48.4	47.8	2.9	3.23
	50	2	60.2	59.6	2.9	4.08
	65	2 1/2	76.0	75.2	3.2	5.71
	80	3	88.7	87.9	3.2	6.72
	100	4	113.9	113.0	3.6	9.75
Class B	15	1/2	21.7	21.1	2.6	1.21
	20	3/4	27.2	26.6	2.6	1.56
	25	1	34.2	33.4	3.2	2.41
	32	1 1/4	42.9	42.1	3.2	3.1
	40	1 1/2	48.8	48.0	3.2	3.57
	50	2	60.8	59.8	3.6	5.03
	65	2 1/2	76.6	75.4	3.6	6.43
	80	3	89.5	88.1	4.0	8.37
	100	4	114.9	113.3	4.5	12.2
	125	5	140.6	138.7	5.0	16.6
	150	6	166.1	164.1	5.0	19.7
	200	8	216.3	218.0	5.8	30.1
	250	10	267.4	269.5	6.6	42.4
	300	12	318.5	321.0	6.9	53
	350	14	355.6	358.4	7.9	67.7
400	16	406.4	409.7	7.9	77.6	
Class C	15	1/2	21.7	21.1	3.2	1.44
	20	3/4	27.2	26.6	3.2	1.87
	25	1	34.2	33.4	4.0	2.94
	32	1 1/4	42.9	42.1	4.0	3.80
	40	1 1/2	48.8	48.0	4.0	4.38
	50	2	60.8	59.8	4.5	6.19
	65	2 1/2	76.6	75.4	4.5	7.93
	80	3	89.5	88.1	5.0	10.3
	100	4	114.9	113.3	5.4	14.5
	125	5	140.6	138.7	5.4	17.9
	150	6	166.1	164.1	5.4	21.3
AA	15	1/2	21.4	21.0	1.6	0.773
	20	3/4	26.9	26.4	1.6	0.99
	25	1	33.8	33.2	1.9	1.48
	32	1 1/4	42.5	41.9	1.9	1.89
	40	1 1/2	48.4	47.8	1.9	2.16

Class	50	2	60.2	59.6	1.9	2.72
	65	2 1/2	76.0	75.2	1.9	3.45
	80	3	88.7	87.9	2.1	4.46
	90	3 1/2	102.0	101.1	2.1	5.15
	100	4	113.9	113.0	2.3	6.31
	125	5	140.6	138.7	4.0	13.4
	150	6	166.1	164.1	4.0	15.9

Thickness Tolerance $\pm 10\%$

